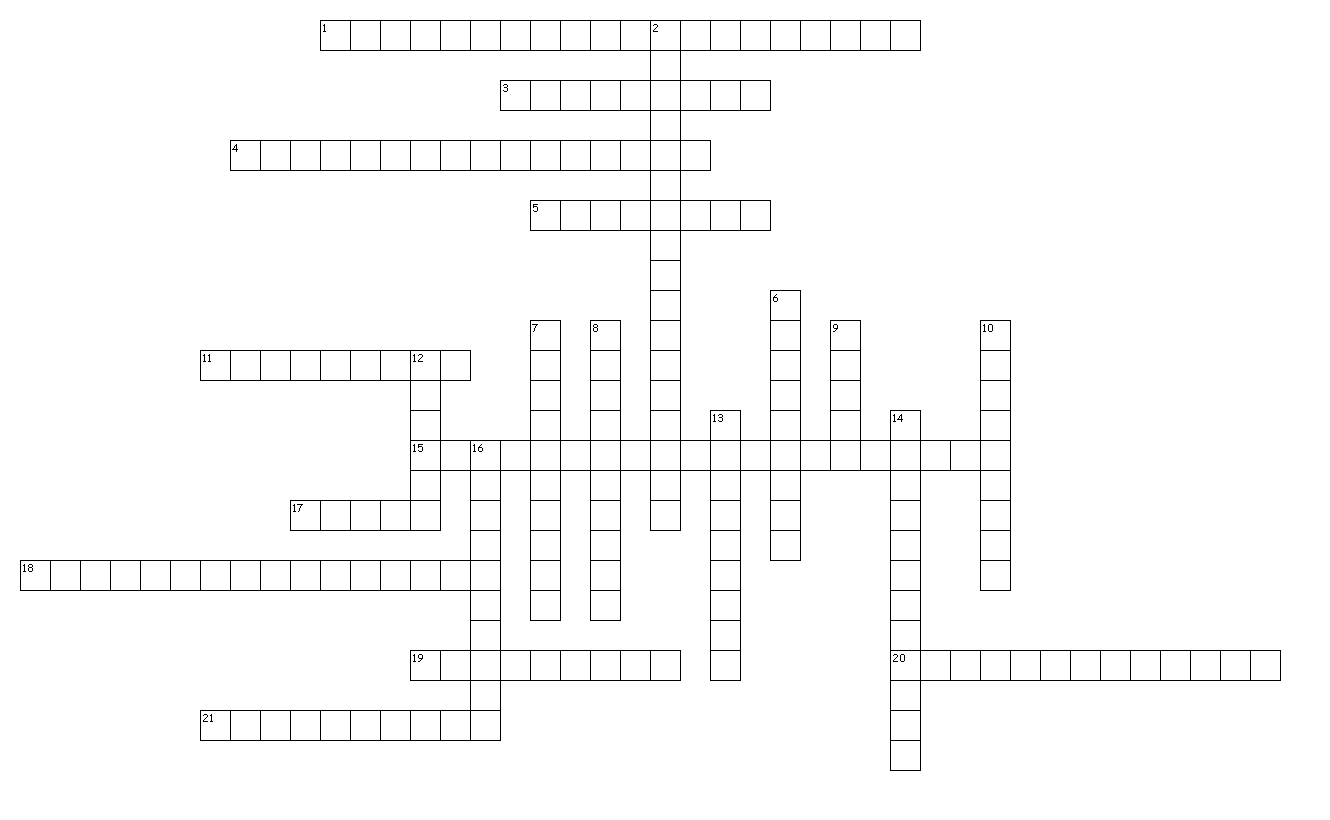
**Growth and Division (Chapter 7)**



***Write the key term NEXT to the clue for full credit!***

**Across**

1. Revolution in business and industry

3. Man-made river

4. These protected American manufacturers by taxing imports

5. This state entered as a slave state as a result of the Missouri Compromise

11. Another term for Railroads and Trains

15. Identical pieces of one product

17. Head of the slave groups in the gang system

18. African American who rose from slaver to become an anti-slavery leader

19. This invention made cotton much easier to separate

20. These provided income for the Federal Government

21. Slave system in which groups of slaves had one job they focused on all day

**Down**

2. Period of time under James Monroe were there was a lot of nationalism

6. This boat made traveling up river possible

7. Group of workers who joined together for better working conditions

8. This inventor created the cotton gin

9. This state entered the union as a Free State as a result of the Missouri Compromise

10. This Treaty finalized the Western border of the US

12. Work stoppage

13. This man proposed the Missouri Compromise

14. This highway was started in 1811 and stretched some 4,000 miles

16. Slave system where a slave had a certain task to do and once they finished they were done for the day